Post Office

Address

State or Country

PENNSYLVANIA

Zip Code

17518

DECLARATION and POWER OF ATTORNEY

As a below-named inventor, I hereby declare that: My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: NICKEL-SUBSTITUTED AND MIXED NICKEL-AND COBALT-SUBSTITUTED CHROMIUM OXIDE COMPOSITIONS, THEIR PREPARATION, AND THEIR USE AS CATALYSTS AND CATALYST PRECURSORS the specification of which is attached hereto unless the following box is checked: August 21, 2003 as U.S. Application No. σPCT International Application No. PCT/US03/26327 and was amended on (ff applicable). I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is known to me to be material to patentability as defined in 37 CFR § 1.56. I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed. Application No. Filing Date Priority Claimed (Yes/No) Country I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States Provisional Application(s) listed below. U.S. Provisional Application No. U.S. Filing Date 60/405,221 08/22/02 I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT International Application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application or PCT International Application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is known to me to be material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application. Application No. Filing Date Status (patented, pending or abandoned) POWER OF ATTORNEY: I hereby appoint the following attorney(s) and/or agent(s) the power to prosecute this application and transact all business in the Patent and Trademark Office connected therewith: 31,366 DAVID E. HEISER Registration No.: Send correspondence and direct Tel. No. telephone calls to: E. I. du Pont de Nemours and Company (302) 892-1926 Legal - Patents <u>DAV</u>ID E. HEISER Wilmington, DE 19898, U.S.A. Fax No. (302) 992-4773 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may improve the application or any potential statements are provided by the confidence of the application of jeopardize the validity of the application or any patent issuing thereon INVENTOR(S) -Eull Name Last Name Middle Name First Name of Inventor MARIO NAPPA Signature (please sign full name) Date: 101 capt State of Fereign Country Country of Citizenship Residence & DELAWARE **NÉWARK** U.S.A. Citizenship Post Office Post Office Address State or Country Zip Code 3 OAKRIDGE COURT NÉWARK DELAWARE 19711 Address First Name
VELLIYUR NOTT Full Name Last Name Middle Name **RAO MALLIKARJUNA** of Inventor Signature (please sign full name): Date: 11/3/03 State or Foreign Country Residence & Country of Citizenship WILMINGTON DELAWARE Citizenship U.S.A Zip Code 19809 Post Office Post Office Address State or Country Address 1 GEORGETOWN AVENUE WILMINGTON **DELAWARE** Full Name Last Name First Name Middle Name of Inventor ROSENFELD **DAVID** Signature (please sign full name) Date: [(] 0.3 State or Foreign Country Residence & Country of Citizenship DRUMORE PENNSYLVANIÁ Citizenship U.S.A.

DRUMORE

1927 SUSQUEHANNOCK DRIVE

Post Office Address

DECLARA	TION AND POWER OF ATT	CORNEY - Page 2	Docket No.: CL2100 PCT
Full Name Gf Inventor	Last Name SUBRAMONEY	First Name SHEKHAR	Middle Name
	Signature (lease eign full name):	ey	Date: 10/31/03
Residence & Citizenship	City HOCKESSIN	State or Foreign Country DELAWARE	Country of Citizenship INDIA
Post Office Address	Post Office Address 425 STELLA DRIVE	City HOCKESSIN	State or Country Zip Code 19707
(Full Name of Inventor	Last Name SUBRAMANIAN	First Name MUNIRPALLAM	Middle Name A.
Post (Signature (please sign tull name):	Swam	Date: OC+ 31, 2003
Residence & Citizenship	City KENNETT SQUARE	State or Foreign Country PENNSYLVANIA	Country of Citizenship U.S.A.
Post Office Address	Post Office Address 20 PRATT LANE	City KENNETT SQUARE	State or Country Zip Code PENNSYLVANIA 19348
Full Name of Inventor	Last Name SIEVERT	First Name ALLEN	Middle Name C.
	Signature (please sign full name):	^ ^	Date: 31-0ct-2003
Residence & Citizenship	City ELKTON	State or Foreign Country MARYLAND	Country of Citizenship U.S.A.
Post Office Address	Post Office Address 215 RHETT LANE	City ELKTON	State or Country Zip Code MARYLAND Z1921

The undersigned, P. Michael Walker, Associate General Counsel and Chief Intellectual Property Counsel, and Vice Chairman of the Patent Board of E. I. DU PONT DE NEMOURS AND COMPANY, 1007 Market Street, Wilmington, Delaware 19898 USA ("DuPont"), hereby confirms that the power to sign for DuPont has been granted to various individuals (as set forth in the attached excerpt from DuPont's Patent Board Rules of Procedure (January 1988), Appendix Section III.A.4), including the Chairman, Vice-Chairman, and those individuals who are Assistant Secretaries of the Patent Board. Currently these Assistant Secretaries are:

Roger A. Bowman

John E. Griffiths

Miriam D. Meconnahey

Linda J. Davis

Barbara J. Massie

Deborah A. Meginniss

In addition, the authority to act on behalf of DuPont before the competent International Authorities in connection with any and all international patent applications filed by it with the United States as Receiving Office and to make or receive payments on its behalf is hereby granted to:

Beardell, Lori Y. 34,293 Benjamin, Steven C. 36,087 Birch, Linda D. 38,719 Bowen, Jr., Alanson G. 24,027 Capria, Mary Ann 32,659 Christenbury, Lynne M. 30,971 Clark, Dawn S. 42,420 Cotreau, William J. 36,490 Deitch, Gerald E. 30,457 Deshmukh, Sudhir 33,677 Dobson, Kevin S. 40,296 Duffy, Roseanne R. 33,869 Edwards, Mark A. 39,542 Estrin, Barry 26,452 Evans, Craig H. 31,825 Fair, Tamera L. 35,867 Feltham, S. Neil 36,506 Fickes, Daphne P. 36,509 Floyd, Linda Axamethy 33,692 Fricke, Hilmar L. 22,384 Furr, Jr., Robert B. 32,985 Golian, Andrew G. 25,293 Gorman, Thomas W. 31,959 Gould, David J. 25,338 Griffiths, John E. 32,647 Hamby, William H. 31,521 Heiser, David E. 30,396 Joung, J. Kenne		
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Golian, Andrew G. 25,293 Gorman, Thomas W. 31,959 Gould, David J. 25,338 Griffiths, John E. 32,647 Hamby, Jane O. 32,872 Hamby, William H. 31,521 Heiser, David E. 31,366 Hendrickson, John S. 30,847 Jarnholm, Arne R. 30,396 Joung, J. Kenneth 41,881 Kaeding, Konrad S. 32,035	Fricke, Hilmar L.	22,384
Gorman, Thomas W. 31,959 Gould, David J. 25,338 Griffiths, John E. 32,647 Hamby, Jane O. 32,872 Hamby, William H. 31,521 Heiser, David E. 31,366 Hendrickson, John S. 30,847 Jarnholm, Arne R. 30,396 Joung, J. Kenneth 41,881 Kaeding, Konrad S. 32,035	Furr, Jr., Robert B.	32,985
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Kaeding, Konrad S. 32,035	Joung, J. Kenneth	41,881
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The undersigned ratifies fully all actions already taken by the above-named individuals in accordance with the authority granted hereby.

By: P. Michael Walker

Associate General Counsel and Chief Intellectual Property Counsel
Vice-Chairman of the Patent Board

Date: 1, 2004